

THE MILLENNIUM



The ultimate quilting machine.

With **the Millennium** you'll be ready to complete projects faster than you ever dreamed possible. In addition to the Automatic Stitch Regulator, all of the optional features from the rest of our line are built in as standard features on the Millennium. Compare design, construction quality, and features. The Automatic Stitch Regulator will reduce your practice time significantly and get you off to a good start with perfect stitches every time. The throat space of 26" X 10 1/2" allows 23 square feet of quilting

capacity without advancing the fabric. The needle positioner (2-stage), lower thread cutter, channel locks, single-stitch feature and much more make the Millennium our finest machine with everything you need to excel. The quiet fully-enclosed DC motor, synchronous belt drive, multi-positional handles and low inertia Smart•Bobbin will make quilting with the Millennium an absolutely enjoyable experience!



AMERICAN
PROFESSIONAL
QUILTING SYSTEMS



Millennium Features

- On-demand Automatic Stitch Regulator makes perfect star points and squares with crisply defined corners, even starts and stops with no extra stitches.
- Handcrafted from aircraft grade aluminum
- Throat size of 26" x 10 ½"
- Weight 49 lbs (22 kgs)
- Voltage 120V 50/60 Hz. All APQS machines run on standard household current.
- Super-quiet fully-enclosed DC motor. This safety feature is an APQS exclusive.
- Synchronous Belt Drive that is guaranteed for life. Belt drive technology provides precise machine timing, requires no lubrication and reduces vibration.
- Low inertia Smart•Bobbin provides precise thread tension, better stitch quality and allows the use of almost any thread.
- Disc-style tensioners provide the most superb thread delivery system. Accomodates different thicknesses along a single strand of thread.
- Multi-position ergonomically designed handles offer several areas of precise adjustment to "fit" each individual quilter's body size and shape. An APQS exclusive.
- Two-stage automatic needle positioner
- Single-stitch function
- Lower thread cutter, exclusive to APQS
- Built-in laser
- Power fabric advance with foot pedal control
- Electronic channel locks for both horizontal and vertical straight-line quilting at the touch of a button
- 10', 12' or 14' universal aluminum alloy table

Once you experience the Millennium with your own hands, you'll know it offers more value for its price than ordinary quilting machines.

Available Options for the Millennium

- Overhead wiring
- Hydraulic table lift
- In-home set-up by factory certified technician

The Millennium Complete Quilting System*—Base Price

With 10', 12' or 14' Universal Aluminum Alloy Table – \$17,400

Other table lengths are available upon request.

Prices subject to change



Operating controls are at your fingertips on the back and front handles. Provides complete control of machine's speed and other functions so you can keep your eyes on your work.



The thread cutter automatically trims your bobbin thread saving time and increasing productivity. An APQS exclusive.



Horizontal wheel and track system enable the Millennium to move effortlessly allowing you to quilt in any direction with ease. The horizontal wheels are fully adjustable (an APQS exclusive) to eliminate both binding and play. This holds the machine at a true 90° angle, which is very important when running patterns or doing other precision quilting.



APQS carefully chose "belt drive technology" as the means of transferring power to the upper and lower shafts. Designed and constructed in a way to provide precise machine timing for sewing in all directions. Ask any APQS owner and they will tell you that timing or re-timing is almost non-existent. In addition, "belt drive technology" requires no lubrication, is quieter in operation, and reduces vibration.

The possibilities are limitless when you move up to APQS.



**Every complete quilting system comes with machine, table, frames, patterns, thread, bobbins, industrial bobbin winding machine, simple easy-to-follow assembly instructions, basic training video and manual.*

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